**Таблица предельных отклонений H12-H18 для отверстий.**

| **Номинал. размер, мм** | **H12** | **H13** | **H14** | **H15** | **H16** | **H17** | **H18** |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Предельные отклонения, мм** | | | | | | |
| До 3 включ. | +0.1 0 | +0.14 0 | +0.25 0 | +0.4 0 | +0.6 0 |  |  |
| Св. 3 до 6 | +0.12 0 | +0.18 0 | +0.3 0 | +0.48 0 | +0.75 0 | +1.2 0 | +1.8 0 |
| Св. 6 до 10 | +0.15 0 | +0.22 0 | +0.36 0 | +0.58 0 | +0.9 0 | +1.5 0 | +2.2 0 |
| Св. 10 до 18 | +0.18 0 | +0.27 0 | +0.43 0 | +0.7 0 | +1.1 0 | +1.8 0 | +2.7 0 |
| Св. 18 до 30 | +0.21 0 | +0.33 0 | +0.52 0 | +0.84 0 | +1.3 0 | +2.1 0 | +3.3 0 |
| Св. 30 до 50 | +0.25 0 | +0.39 0 | +0.62 0 | +1 0 | +1.6 0 | +2.5 0 | +3.9 0 |
| Св. 50 до 80 | +0.3 0 | +0.46 0 | +0.74 0 | +1.2 0 | +1.9 0 | +3 0 | +4.6 0 |
| Св. 80 до 120 | +0.35 0 | +0.54 0 | +0.87 0 | +1.4 0 | +2.2 0 | +3.5 0 | +5.4 0 |
| Св. 120 до 180 | +0.4 0 | +0.63 0 | +1 0 | +1.6 0 | +2.5 0 | +4 0 | +6.3 0 |
| Св. 180 до 250 | +0.46 0 | +0.72 0 | +1.15 0 | +1.85 0 | +2.9 0 | +4.6 0 | +7.2 0 |
| Св. 250 до 315 | +0.52 0 | +0.81 0 | +1.3 0 | +2.1 0 | +3.2 0 | +5.2 0 | +8.1 0 |
| Св. 315 до 400 | +0.57 0 | +0.89 0 | +1.4 0 | +2.3 0 | +3.6 0 | +5.7 0 | +8.9 0 |
| Св. 400 до 500 | +0.63 0 | +0.97 0 | +1.55 0 | +2.5 0 | +4 0 | +6.3 0 | +9.7 0 |
| Св. 500 до 630 | +0.7 0 | +1.1 0 | +1.75 0 | +2.8 0 | +4.4 0 | +7 0 | +11 0 |
| Св. 630 до 800 | +0.8 0 | +1.25 0 | +2 0 | +3.2 0 | +5 0 | +8 0 | +12.5 0 |
| Св. 800 до 1000 | +0.9 0 | +1.4 0 | +2.3 0 | +3.6 0 | +5.6 0 | +9 0 | +14 0 |
| Св. 1000 до 1250 | +1.05 0 | +1.65 0 | +2.6 0 | +4.2 0 | +6.6 0 | +10.5 0 | +16.5 0 |
| Св. 1250 до 1600 | +1.25 0 | +1.95 0 | +3.1 0 | +5 0 | +7.8 0 | +12.5 0 | +19.5 0 |
| Св. 1600 до 2000 | +1.5 0 | +2.3 0 | +3.7 0 | +6 0 | +9.2 0 | +15 0 | +23 0 |
| Св. 2000 до 2500 | +1.75 0 | +2.8 0 | +4.4 0 | +7 0 | +11 0 | +17.5 0 | +28 0 |
| Св. 2500 до 3150 | +2.1 0 | +3.3 0 | +5.4 0 | +8.6 0 | +13.5 0 | +21 0 | +33 0 |

**H14, H15, H16, H17, H18** не применяют для номинальных размеров до 1 мм включительно.